

TECHNICAL DATA SHEET

1 17.12.2015

TEKNOCOAT 1684

Two-component lacquer 1684-1X

TYPE Two-component acid curing clear lacquer.

USE For all types of wood and fibreboards. Only for interior use.

SPECIAL PROPERTIES Very good yellowing resistance. Very good filling properties. Very fast drying. Good

sanding properties.

TECHNICAL DATA

Gloss (60°) Matt

Delivery viscosity 40-45 s, DIN-Cup 4.

Density 0.90-0.98 kg/l

Solids, weight Approx. 23 %

Approx. 16 % by volume

Volatile organic compound

(VOC)

See Safety Data Sheet.

Storage: See label.

Mixing ratio 3 % by weight HARDENER 1399-12

3 % by volume

Pot life 24 hours when thinned to 20 s DIN 4, 20 °C

System Can be used as primer. Use TEKNOCOAT 1681-1X as topcoat.

DIRECTIONS FOR USE

Application method Conventional-, high pressure-, automatic- and electrostatic spraying.

 $\begin{array}{ccc} \textbf{Drying} & & \underline{20\ ^\circ C} & \underline{50\ ^\circ C} \\ & \text{Dry for handling} & 1\ \text{hours} & 30\ \text{min.} \end{array}$

Dry for stacking 2 hours 1 hours

HARDENER 1399-12 and for electrostatic spraying HARDENER 1398-12.

Thinner TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81.

Cleaning TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-80.

HEALTH AND SAFETY See Safety Data Sheet.

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