

---

<b>TYPE</b>	Two-component acid curing clear lacquer.
<b>USE</b>	For all types of wood and fibreboards. Only for interior use.
<b>SPECIAL PROPERTIES</b>	Very good yellowing resistance. Very good filling properties. Very fast drying. Good sanding properties.

---

**TECHNICAL DATA**

<b>Gloss (60°)</b>	Matt
<b>Delivery viscosity</b>	40-45 s, DIN-Cup 4.
<b>Density</b>	0.90-0.98 kg/l
<b>Solids, weight</b>	Approx. 23 % Approx. 16 % by volume
<b>Volatile organic compound (VOC)</b>	See Safety Data Sheet.
<b>Storage</b>	Storage: See label.
<b>Mixing ratio</b>	3 % by weight    HARDENER 1399-12 3 % by volume
<b>Pot life</b>	24 hours when thinned to 20 s DIN 4, 20 °C
<b>System</b>	Can be used as primer. Use TEKNOCOAT 1681-1X as topcoat.

**DIRECTIONS FOR USE**

<b>Application method</b>	Conventional-, high pressure-, automatic- and electrostatic spraying.		
<b>Drying</b>		<u>20 °C</u>	<u>50 °C</u>
	Dry for handling	1 hours	30 min.
	Dry for stacking	2 hours	1 hours
<b>Hardener</b>	HARDENER 1399-12 and for electrostatic spraying HARDENER 1398-12.		
<b>Thinner</b>	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81.		
<b>Cleaning</b>	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-80.		

**HEALTH AND SAFETY**      See Safety Data Sheet.